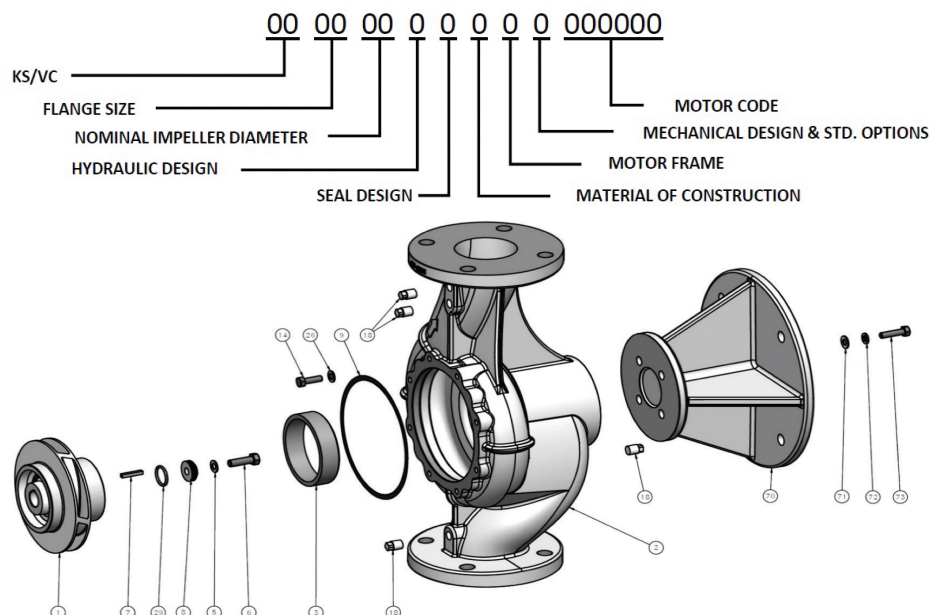


Replacement Parts List

KS 1506 & KS 1506D

SUPERSEDES: November 1, 2009

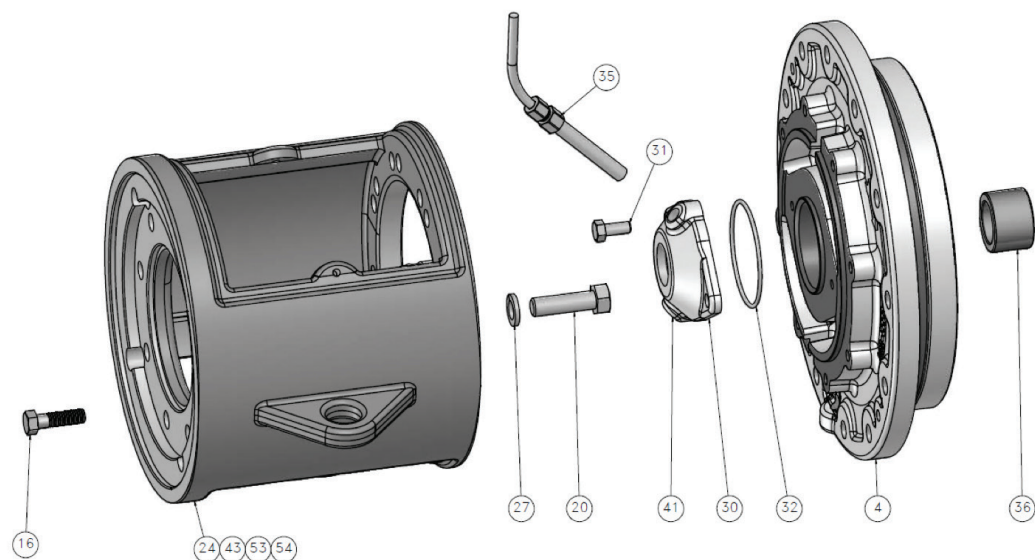
EFFECTIVE: December 31, 2019

WHEN SELECTING AND ORDERING PARTS, ALWAYS REFER TO SERIAL NUMBER ON NAMEPLATE


ITEM NUMBER	NUMBER REQUIRED	DESCRIPTION	KS1506	KS1506D
			MOTOR FRAME	MOTOR FRAME
			H OR J	1, 2, OR 3
1	1	Impeller (Bronze)(1160, 1450 & 1760 RPM)	953-1348RP**	953-6433RP
1	1	Impeller (Stainless Steel)(1160, 1450 & 1760 RPM)	953-1348SRP**	953-6433SRP
1	1	Impeller (BRZ) (With B/H, 2900 & 3600 RPM)	-RP	953-6434RP
1	1	Impeller (SS) (With B/H, 2900 & 3600 RPM)	-RP	953-6434SRP
2	1	Casing (125#) (Bronze W/R)	953-1351RP	953-6421RP
2	1	Casing (250#) (Bronze W/R)	953-1352RP	953-6422RP
2	1	Casing (125#) (No W/R)	953-1389RP	953-6419RP
2	1	Casing (250#) (No W/R)	953-1391RP	953-6420RP
3	1 (W/R)	Wear Ring (Bronze)	953-1357RP	953-6177LRP
6	1	Impeller Bolt (Stainless Steel)	3/8UNC-2A X 1LG	3/8UNC-2A X 1LG
7	1	Impeller Key (Stainless Steel)	3/16 X 3/16 X 1-1/8LG	3/16 X 3/16 X 1-1/8LG
8	1	Impeller Washer	953-828RP	953-5276RP
9	1	Gasket (Casing)	953-1008RP	953-1008RP
14	12	Casing Bolt (Steel)	5/16UNC-2A X 2LG	5/16UNC-2A X 2-3/4LG
18	3	Pipe Plug (Brass)	1/4NPT	1/4NPT
26	12	Casing Washer (Zinc)	5/16	5/16
70	1	Support Stand (Optional)	953-3907RP	953-3907RP
71	4	Washer	5/16	5/16
72	4	Lock Washer	5/16	5/16
73	4	Bolt	5/16UNC-2A X 1-1/8LG	5/16UNC-2A X 1-1/8LG

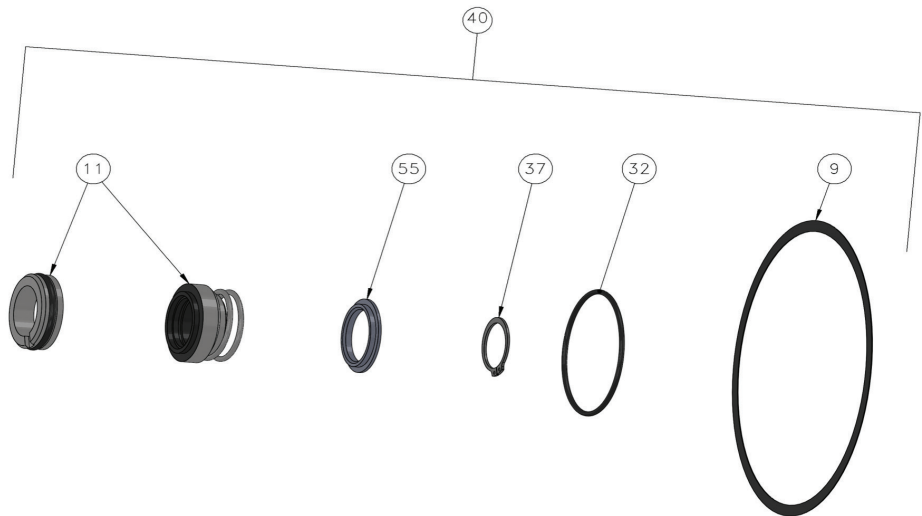
** IMPELLER IS AVAILABLE FOR ALL SPEEDS

Cover Replacement Parts



ITEM NUMBER	NUMBER REQUIRED	DESCRIPTION	KS 1506	KS 1506	KS 1506D	KS 1506D
			MOTOR FRAME	MOTOR FRAME	MOTOR FRAME	MOTOR FRAME
			H	J	1	2 or 3
4	1	COVER	953-1295RP	953-1295RP	953-6392-15RP	953-6392-15RP
16	N/A	COVER SCREW	N/A	N/A	N/A	N/A
20	4	MOTOR BOLT	3/8NCx1-1/2LG	1/2NCx1-3/4LG	3/8NCx1-1/2LG	1/2NCx1-3/4LG
24	1	SUPPORT HEAD	953-1632RP	953-1633RP	953-6448RP	953-6448RP
27	4	MOTOR WASHER	3/8	1/2	3/8	1/2
30	1	SEAL CAP (STD)	953-728RP	953-728RP	953-728RP	953-728RP
30	1	SEAL CAP (EXTERIOR DES)	953-1323RP	953-1323RP	953-1323RP	953-1323RP
31	2	SEAL CAP SCREW	5/16NCx3/4LG	5/16NCx3/4LG	5/16NCx3/4LG	5/16NCx3/4LG
32	1	SEAL CAP GASKET	953-761RP	953-761RP	953-761RP	953-761RP
35	1	TUBE KIT	953-1547RP	953-1547RP	953-1547RP	953-1547RP
36	1	THROTTLE BUSHING	953-1320RP	953-1320RP	953-1320RP	953-1320RP
41	1	SEAL CAP PLUG	1/8NPT	1/8NPT	1/8NPT	1/8NPT
43	1	CPLG GUARD	953-1776RP	953-1776RP	953-6542RP 953-6546RP	953-6542RP 953-6546RP
53	4	CPLG GUARD SCREW	1/4x3/8LG	1/4x3/8LG	1/4x3/8LG	1/4x3/8LG
54	4	CPLG GUARD WASHER	1/4	1/4	1/4	1/4

KS Seal Kit Replacement Parts



KS 1506 & KS1506D

ITEM NO.	NO. REQ.	DESCRIPTION	MOTOR FRAME					
			H,J,1,2,OR 3	K,L,M,4,5,6,R,T	N, 7, 8, OR U	H,J,1,2,OR 3	K,L,M,4,5,6,R,T	N, 7, 8, OR U
			143-215TC	254-326TC	364-405TC	143-215TC	254-326TC	364-405TC
			MECHANICAL DESIGN (125#)			MECHANICAL DESIGN (250#)		
9	1	Gasket (Casing)	See Page 1	N/A	N/A	See Page 1	N/A	N/A
32	1	Seal Cap Gasket	953-761	N/A	N/A	953-761	N/A	N/A
37	1	Retaining Ring	15-147	N/A	N/A	15-147	N/A	N/A
55	1	Springholder	953-1529RP	N/A	N/A	N/A	N/A	N/A
11	1	Seal (Type B)	951-3157RP	N/A	N/A	951-3766RP	N/A	N/A
11	1	Seal (Type D)	951-3159RP	N/A	N/A	951-3781RP	N/A	N/A
11	1	Seal (Type E)	951-3161RP	N/A	N/A	951-3782RP	N/A	N/A
11	1	Seal (Type F)	951-6415RP	N/A	N/A	951-6461RP	N/A	N/A
40	1	Seal Kit (Type B)	953-1548-1RP	N/A	N/A	953-1548-10RP	N/A	N/A
40	1	Seal Kit (Type D)	953-1548-2RP	N/A	N/A	953-1548-11RP	N/A	N/A
40	1	Seal Kit (Type E)	953-1548-3RP	N/A	N/A	953-1548-12RP	N/A	N/A
40	1	Seal Kit (Type F)	953-1548-49RP	N/A	N/A	953-1548-53RP	N/A	N/A

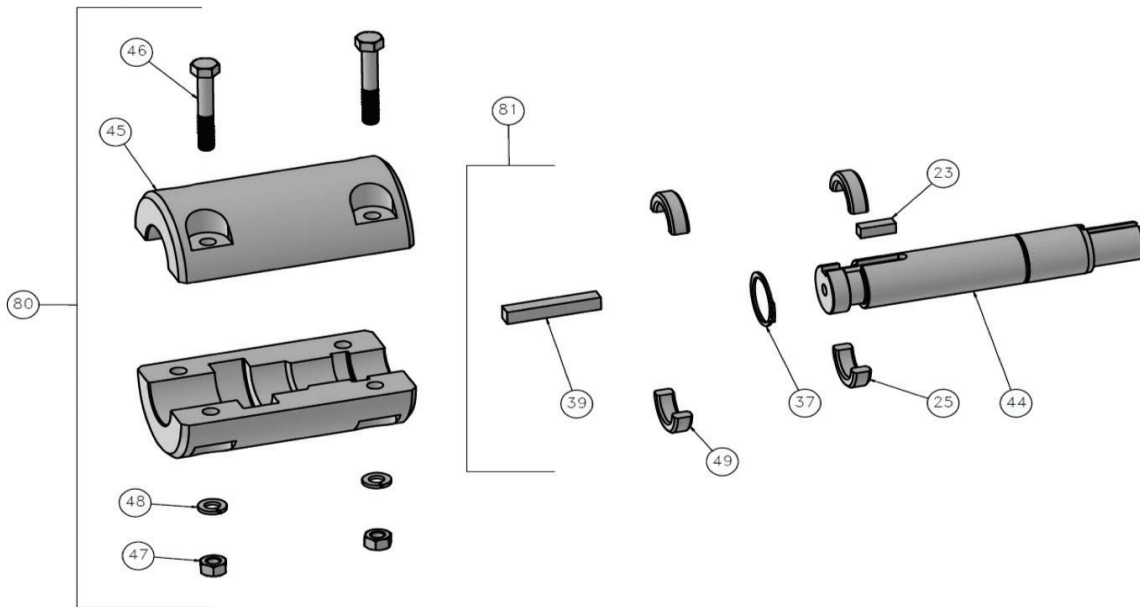
STANDARD DESIGN

9	1	Gasket (Casing)	See Page 1	N/A	N/A	See Page 1	N/A	N/A
32	1	Seal Cap Gasket	953-761	N/A	N/A	953-761	N/A	N/A
11	1	Seal (Type U)	953-1326RP	N/A	N/A	953-1326RP	N/A	N/A
11	1	Seal (Type V)	953-1329RP	N/A	N/A	953-1329RP	N/A	N/A
11	1	Seal (Type W)	953-1332RP	N/A	N/A	953-1332RP	N/A	N/A
40	1	Seal Kit (Type U)	953-1548-19RP	N/A	N/A	953-1548-19RP	N/A	N/A
40	1	Seal Kit (Type V)	953-1548-20RP	N/A	N/A	953-1548-20RP	N/A	N/A
40	1	Seal Kit (Type W)	953-1548-21RP	N/A	N/A	953-1548-21RP	N/A	N/A

EXTERNAL DESIGN

Coupler / Shaft Replacement Parts

(for pumps manufactured with HP or CZ motors)



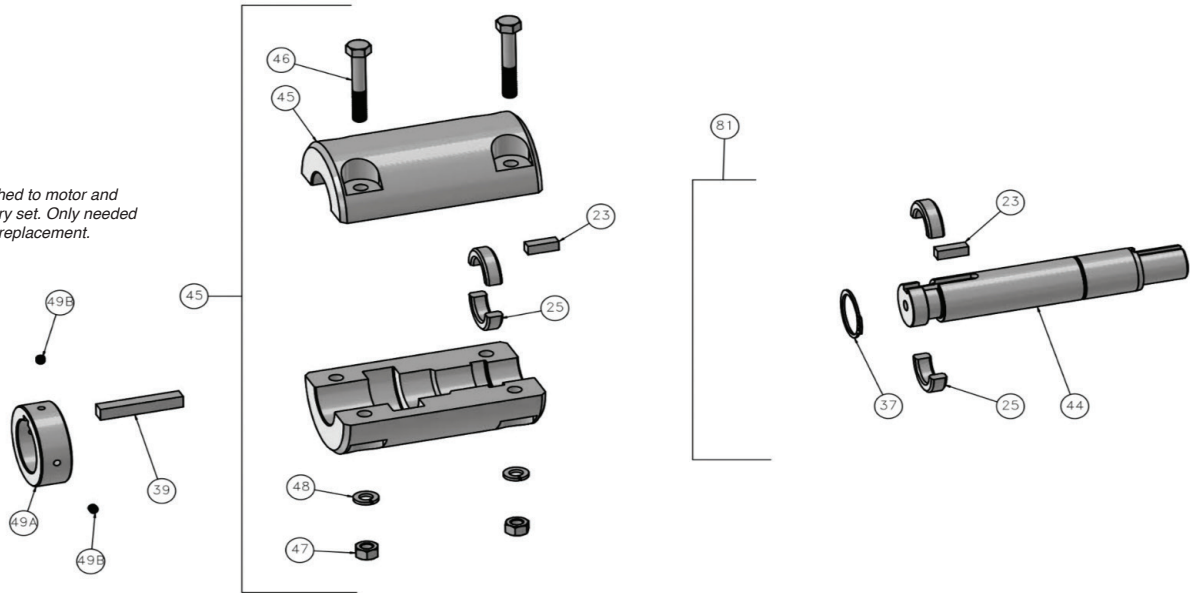
KS1506

ITEM NUMBER	NUMBER REQUIRED	DESCRIPTION	MOTOR FRAME	
			H	J
45	1	COUPLING	953-1311RP	951-202RP
46	6	BOLT-COUPLING	5/16X2LG	5/16X2LG
47	6	NUT-COUPLING	5/16	5/16
48	6	LOCK WASHER-COUPLING	5/16	5/16
80	1	COUPLING KIT	953-1603RP	953-1604RP
44	1	SHAFT	953-1298RP	953-1298RP
44	1	**SHAFT FOR 1013 ONLY	N/A	N/A
25	1	CIRCULAR KEY-PUMP	953-1313RP	953-1313RP
25	1	***CIRCULAR KEY-PUMP 1013 ONLY	N/A	N/A
49	1	CIRCULAR KEY-MOTOR	953-1312RP	953-1313RP
23	1	KEY-PUMP	1/4X1/4X1-1/4LG	1/4X1/4X1-1/4LG
23	1	****KEY-PUMP 1013 ONLY	N/A	N/A
39	1	KEY-MOTOR	3/16X3/16X1-1/4LG	1/4X1/4X1-1/4LG
37	1	RETAINING RING-SEAL	1-1/8	1-1/8
81	1	SHAFT KIT	953-1608RP	953-1609RP
81	1	*SHAFT KIT FOR 1013 ONLY	N/A	N/A

Coupler / Shaft Replacement Parts

(for pumps manufactured with TC or TSC motors)

Item 49 attached to motor and location factory set. Only needed during motor replacement.



KS1506D

ITEM NUMBER	NUMBER REQUIRED	DESCRIPTION	MOTOR FRAME		
			1	2	3
			143TC-145TC	182TC-184TC	213TC-215TC
45	1	COUPLING KIT	953-6550RP	953-6551RP	953-6552RP
46	4/6	BOLT-COUPLING	5/16X2LG	5/16X2LG	5/16X2LG
47	4/6	NUT-COUPLING	5/16	5/16	5/16
48	4/6	LOCK WASHER-COUPLING	5/16	5/16	5/16
25	1	CIRCULAR KEY-PUMP	953-1313RP	953-1313RP	953-1313RP
23	1	KEY-PUMP	1/4X1/4X3/4LG	1/4X1/4X3/4LG	1/4X1/4X3/4LG
44	1	SHAFT	953-1298RP	953-1298RP	953-1298RP
25	1	CIRCULAR KEY-PUMP	953-1313RP	953-1313RP	953-1313RP
23	1	KEY-PUMP	1/4X1/4X3/4LG	1/4X1/4X3/4LG	1/4X1/4X3/4LG
37	1	RETAINING RING-SEAL	1-1/8	1-1/8	1-1/8
81	1	SHAFT KIT	953-6571RP	953-6571RP	953-6571RP
39	1	KEY-MOTOR (Supplied with motor)	3/16X3/16X1-1/8LG	1/4X1/4X1-3/4LG	5/16X5/16X2LG
49A	1	COLLAR-MOTOR	953-6562RP	953-6563RP	953-6564RP
49B	3/4	SET SCREW-COLLAR	#10-32X3/16LG	#10-32X3/16LG	#10-32X3/16LG

FROM AW-643 Rev F

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