

Installation Guide

HPL1-2 Water Source Heat Pump Controller

Self-Contained Interoperable Controller Model UCP-1 for Software Version 2

SUPERSEDES: NewEFFECTIVE: May 21, 2014Plant ID: 001-4079

Specifications

Electrical Inputs

Cabling: twisted shielded pair, 18 AWG recommended—500 feet max. (152 meters), 10 bit resolution

Thermostat: Slink, Precon II or III 10K Thermistor (Space Temp Only)

Supply Air Temp, Return Air Temp: Precon III 10K Thermistor

Supply Water Temperature, Return Water Temperature: 0-5 VDC VFTS/VTS, Precon Type II or III 10K Thermistor

Water Flow: 0-5 VDC VFTS

Fan Proof Sensor, Occupancy Sensor, Filter Status: Dry Contact - Normally Open - 5 Volts DC Max

IAQ Sensor: Based on configuration, may be either one of the following: Dry Contact - Normally Open - 5 Volts DC Max; 0-10 VDC

Electrical Outputs

Modulated Compressor, Injection Pump, Modulated Fan: 0-10 VDC - 2K Ohm minimum load, 8 bit resolution

Compressor Stage 1, Compressor Stage 2, Reversing Valve, Reheat, Fan Speed 1, Fan Speed 2, Fan Speed 3, Dehumidification: 24 Volts AC - 1 amp at 50 °C, 0.5 amps at 60 °C, limited by Class 2 supply

Recommended Sensor Wire

Maximum Length: 500 feet (152 meters)

Cable Type	Pairs	Details	Taco Catalog No.
18AWG	1	Stranded Twisted Shielded Pair, Plenum	WIR-018

Recommended LON Bus FTT-10A Network Wire

Speed: 78KBPS

Max Volts: 42.4 Volts DC

Cabling: Maximum node-to-node distance: 1312 feet (400 meters); Maximum total distance: 1640 feet (500 meters)

Cable Type	Pairs	Details	Taco Catalog No.
Level 4 22AWG (0.65mm)	1	Unshielded, Plenum, U.L. Type CMP	WIR-022

Mechanical

Dimensions: 5.55" (141mm) high, 6.54" (166 mm) wide, 1.75" deep (44 mm), ABS

Controller Weight: 0.70 pounds (0.32 kilograms)

Shipping Weight: 1.0 pounds (0.46 kilograms)

Processor: 3150 Neuron 10 MHz

Flash: 48 Kilobytes SRAM: 8 Kilobytes Termination: 0.197" (5.0 mm) Pluggable Terminal Blocks, 14-22 AWG Temperature: 32 °F to 140 °F (0 °C to 60 °C) Humidity: 0 to 90%, non-condensing UL Listed for US and Canada, Energy Management Equipment PAZX and PAZX7 FCC Part 15 Class A compliant

Equipment Location



Abide by all warnings regarding equipment location provided in this document. This equipment is suitable for indoor use only. Preferably, or as required by National Electrical Code, the unit is intended to be installed within an electrical control enclosure. Operate where ambient temperatures do not exceed 140 °F (60 °C) or fall below 32 °F (0 °C) and relative humidity does not exceed 90%, non-condensing.

If the equipment is to be installed outdoors, it must be contained within a protective enclosure that maintains internal temperature and humidity within the ranges specified for this equipment.

The equipment must be installed within 500 feet of all input peripherals (smoke detectors, sensors, etc.) that are connected to the equipment.

Avoid locations where corrosive fumes, excessive moisture, vibration or explosive vapors are present.

Avoid electrical noise interference. Do not install near large contactors, electrical machinery, or welding equipment.

Selecting a Power Source

This equipment requires a UL recognized Class 2 external power source (not supplied) to operate. The controller power input requires a voltage of 24 Volts AC.

To calculate power source current requirements, add the power consumption of all peripheral devices to that of the controller.

The controller and sensor power supplies can use the same power source. If both are using the same power source, the loads must have EMF protection. This protection can be integral to the load, or installed in the 24 VAC wiring across the load's coil.

To provide necessary RFI and transient protection, the controller's ground (GND) pin (T40) must be connected to earth ground or the earth ground of the packaged unit's enclosure ground. Failure to properly ground the controller may cause it to exceed FCC limits. Excessive noise could also produce inaccurate sensor data. The power source must be capable of operating with this connection to ground.

Installation Precautions

General

CAUTION: This symbol is intended to alert the user to the presence of important installation and maintenance (servicing) instructions in the literature accompanying the equipment.



CAUTION: Risk of explosion if battery is replaced by an incorrect type. Contains lithium type battery; dispose of properly.



WARNING: Electrical shock hazard. Disconnect **ALL** power sources when installing or servicing this equipment to prevent electrical shock or equipment damage.

Make all wiring connections in accordance with these instructions and in accordance with pertinent national and local electrical codes. Use only copper conductors that are suitable for 167 °F (75 °C).

Static Electricity

Static charges produce voltages that can damage this equipment. Follow these static electricity precautions when handling this equipment.

- Work in a static free area.
- Touch a known, securely grounded object to discharge any charge you may have accumulated.
- Use a wrist strap when handling printed circuit boards. The strap must be secured to earth ground.

FCC Compliance

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference. This equipment can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment to a power source different from that to which the receiver is connected.
- · Consult the equipment supplier or an experienced radio/TV technician for help.

You are cautioned that any changes or modifications to this equipment not expressly approved in these instructions could void your authority to operate this equipment in the United States.

Installation



Warning: Electrical shock hazard. To prevent electrical shock or equipment damage, disconnect **ALL** power sources to controllers and loads before installing or servicing this equipment or modifying any wiring.

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Mounting the Device

- 1. Select a mounting location. Enclosure mounting is recommended.
- 2. Hold the controller on the panel you wish to mount it on. With a marker or pencil mark the mounting locations on the panel.
- 3. Using a small drill bit pre-drill the mounting holes.
- 4. Using two #6 pan head screws, mount the controller to the panel.
- 5. Wire the controller.

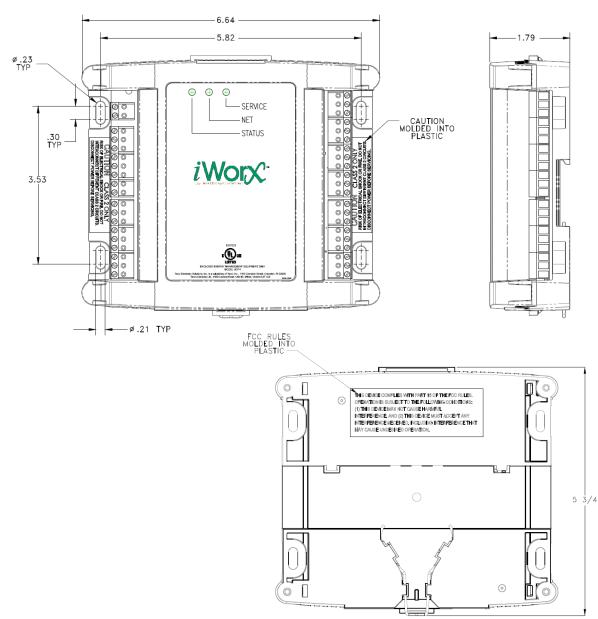


Figure 1: Mounting Dimensions

Grounding the Device



The ground terminal (T40) must be securely connected to earth ground. Failure to properly ground this equipment will result in improper operation. Improper grounding may also increase the risk of electrical shock and may increase the possibility of interference with radio/TV reception.

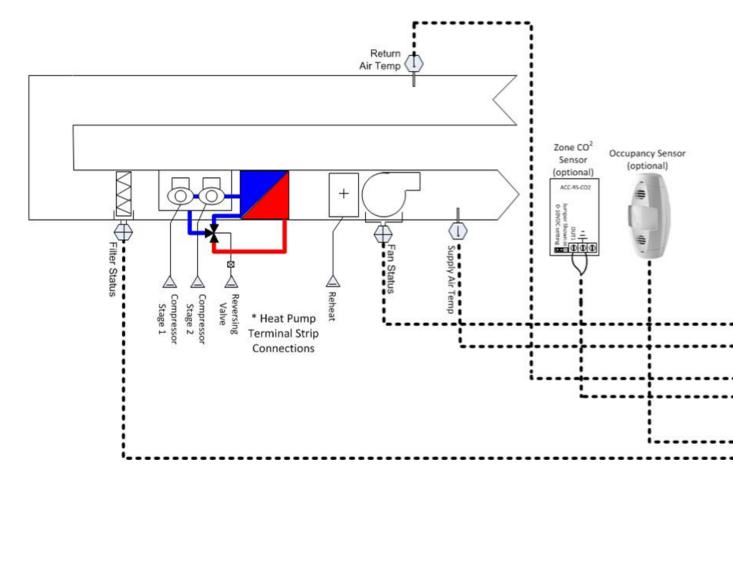


For best performance, connect the power supply common terminal (T38) to the same external point as the ground terminal (T40).

Power

Requires: 24VAC (20VAC to 28VAC), requires an external Class 2 supply

Consumes: 7.2W with no external loads, maximum limited by the Class 2 supply rating

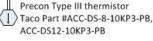


Symbols:

- Duct Mount 10K ohm Precon Type III thermistor Taco Part #ACC-DS-8-10KP3-PB, ACC-DS12-10KP3-PB
- Power Transducer 0-10V

Pipe Mount Sensor – Bullet, Taco Part #TRP-1, Immersion Well w/Galvanized Box, Taco Part #ACC-WS-4-10KP3-GB, Strap On w/ Galvanized Box, Taco Part #ACC-SOS-10KP3-GB Duct Mount – Air Differential Pressure (Flow Proof) Switch

- Normally Open, Dry Contact Switch, Taco Part #ACC-ADPS-12WC
 - Duct Mount 10K ohm

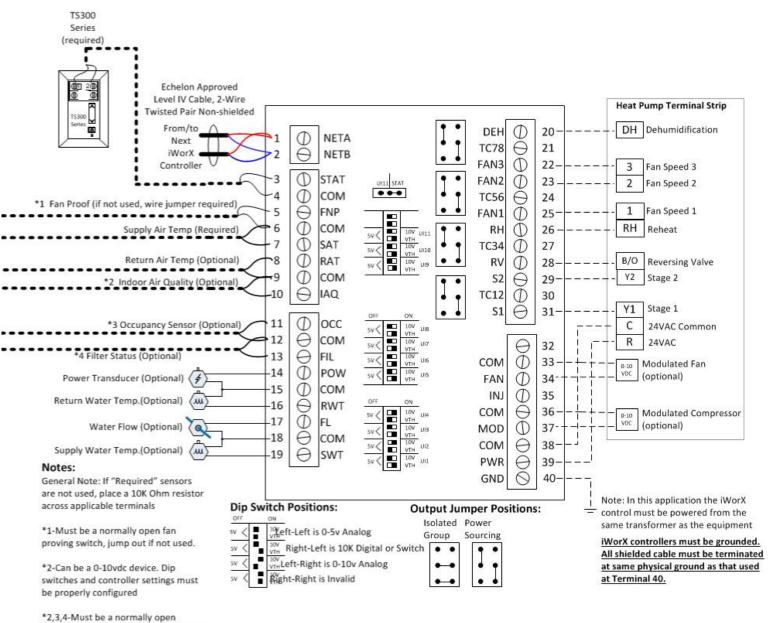


Pipe Mount Sensor – Inline Flow, Taco Part: VFTS 1-20, VFTS 2-40, VFTS 5-100, VFTS 10-200, VFTS 20-400

Wire Types:



_____ ¼ Watt Resistor ______ Wire Jumper



switch/device. Do not jump if not used

Heat Pump Unit

Controlled: 2 Stages Heating/Cooling, Reversing Valve, Equipment Status, 3-Speed or Modulating Fan, Modulating Compressor

Sensors Required: Room Temp, Supply Air Temp, Fan Proof Added

Added Module Required: Add LHP, CSM, or ASM module and make HPL a Member

Setup Instructions

1. Press Controllers from main screen

LCI2	14:57	PREV	HOME
Controllers	LZones	Ramote LCIs	Alarms (None
Schedules	Groups	Holdays	Utilte
Data Logs	Trends	Log Out	

2. Select required HPL1 from controller list and press appropriate controller.

Controllers	11:22	PREV	номе
Unit_2_HPL1		Temp: 73.3°F Setp: 7	1.0°F

3. Press All Settings.

Edit Contr	oller	11:22		EV		номе
Save Delete	Replace	Details		Upgrad	e	Reset
Name	HF	PL1				
Setpoint	71.0 °F					
Override		°F				
All Settings	Inputs		Outputs		A	larms
HVAC Setup	Reset Runtimes	c	ommiss- ioning			BTU Log
Restore Defaults						

4. Press Thermostat.

HPL1 Settings	11:23		J	Paste		PREV	HOME
Thermostat						More	
HPL1 Thermostat		13:5	4	Save		PREV	номе
Туре				SLink	-		
Occupancy Extension				60)	Min	
Alarm Temp Offset				2.0)	°F	
Temperature Offset				0.0)	°F	
Accumulated Ext Occ				0		Min	
SAT Setpoints						More	
Fan Set						More	
Fan Mod						More	
Next 18						Bottom	

- 5. The *Thermostat* menu opens.
 - a.Select **Type** of thermostat. Slink=TS300 Series Stat, Precon III = TS100 Series Stat
 - b.Specify desired **Occupancy Extension** (TS300 Series Only)
 - c. Specify Setpoint **Temperature Offset** which will trigger an alarm.
 - d. Specify **Temperature Offset**. This value is a calibration of room temperature from a separate calibrated device if required (Precon II or III Only).
 - e. Accumulated Ext Occ indicates the minutes of occupancy override of the DXU.
 - f. fPress Save.

6. Press Setpoints.

HPL1 Settings	11:23	Paste	PREV	HOME	
Thermostat		More			
Setpoints			More		
HPL1 Setpoints	11:24	Save	PREV	номе	
Setpoint		71.0	°F		
Cooling Offset		1.0	°F		
Heating Offset		1.0	°F		
SP Adjust Limit		2.0	°F		
Unocc Cooling		82.0	°F		
Unocc Heating		60.0			
Fan Set			More		
Fan Mod		More			
Next 18		Bottom			

- 7. The Setpoints menu opens.
 - a. Specify Setpoint.
 - b. Specify Cooling Offset.
 - c. Specify Heating Offset.
 - d.Specify USER setpoint adjustable limits (**SP Adjust Limit**). Setting is +/- setpoint.
 - e. Specify unoccupied cooling setpoint (Unocc Cool).
 - f. Specify unoccupied heating setpoint (**Unocc Heat**).
 - g.Press Save.
- 8. Press Operating Mode.

HPL1 Settings	11:23	Paste	e]	PREV	HOME	
Thermostat			More			
Setpoints			More			
Operating Mode			Auto			
HPL1 Operating Mode		11:25	Save	PREV	HOME	

Operating Mode

Auto -	
SAT Setpoints	More
Fan Set	More
Fan Mod	More
Next 18	Bottom

9. The *Operating Mode* menu opens. a. Select **Auto**, **Heat** or **Cool**.

b.Press **Save**.

10.Press Staged Compressor.

HPL1 Settings	11:	23	Pa	iste		PREV	HOME
Thermostat			More				
Setpoints						More	
Operating Mode						Auto	
Staged Comp						More	
HPL1 Staged Comp		11	:25	Save	e	PREV	HOME
Stages			2				
Control Band			1.0	°F			
Stage Time			5	Μ	in		
Fan Set						More	
Fan Mod						More	
Next 18						Bottom	

- 11. The Staged Compressor menu opens.
 - a. Select number of **Stages** of equipment (0-2).
 - b.Specify the stage **Control Band** in degrees. Cannot be set to 0.
 - c. Specify the **Stage Time** in minutes. Cannot be set to 0.
 - d.Press Save.

12.Press Rev. Valve Action.

HPL1 Settings	11:23	Pas	te	PREV	HOME	
Thermostat			More			
Setpoints			More			
Operating Mode			Auto			
Staged Comp			More			
Modulated Comp			More			
Rev Vlv Action			Energize on Cool			
HPL1 Rev Vlv Action		11:26	Save	PREV	номе	

Rev Vlv Action

Energize on Cool -	
Next 18	Bottom

- 13. The Rev Valve Action menu opens.
 - a. Select Energize on Heat or Energize on Cool.

Note: Consult Heat Pump Equipment Installation Instructions to determine correct selection.

b.Press Save. 14.Press Anti Cycle Timer.

HPL1 Settings	11:23	Paste		PREV	HOME
Thermostat				More	
Setpoints				More	
Operating Mode				Auto	
Staged Comp		More			
Modulated Comp		More			
Rev Vlv Action			Ene	ergize on Coc	1
Anti Cycle Timer				More	
HPL1 Anti Cycle Timer	HPL1 Anti Cycle Timer		Save	PREV	номе
Min On Time		2	Min		
Min Off Time		2	Min		
Next 18				Bottom	

15. The Anti Cycle Timer menu opens.

- a. Specify Min On Time in minutes.
- b.Specify Min Off Time in minutes.
- c. Press Save.
- 16.Press SAT Setpoints.

HPL1 Settings	11:23	;	Pa	ste	PREV		номе
Thermostat					More		
Setpoints					More		
Operating Mode					Auto		
Staged Comp			More				
HPL1 SAT Setpoints		1	1:26	Sav	e PREV	7	номе
SAT Cool SetPt			5	55.0	°F		
SAT Heat SetPt			8	85.0	°F		
SAT Setpoints					More		
Fan Set					More		
Fan Mod					More		
Next 18					Bottom	ı	

- 17. The SAT Setpoints menu opens.
 - a. Specify SAT Cool SetPt in degrees.
 - b. Specify SAT Heat SetPt in degrees.
 - c. Press Save.

18.Press Fan Set.

HPL1 Settings	11:23	Paste	PREV	HOME
Thermostat	More			
Setpoints	Setpoints			
Operating Mode			Auto	
Staged Comp		More		
Modulated Comp	More			
HPL1 Fan Set	11:27	Save	PREV	номе
HPL1 Fan Set Fan Type		Save	PREV	HOME
	Au	ito •	PREV	номе
Fan Type	Au	ito •		номе
Fan Type Fan OpMode	Au	ito •		HOME

- 19.The Fan Set menu opens. Select **Fan Type**:
 - a."ON" = On in Occupied mode, cycles with Heat/ Cool call in Unoccupied.
 - b."Auto" = cycles with Heat/Cool call always. Select **Fan Op Mode**:
 - c. "Not Used."
 - d. "Fan 1, 2 or 3" = Fan always runs at user set speed.
 - e."Auto (Fan1-3)"= FCU4 selects fan speed.
 - f. "Modulated" = FCU4 selects modulated fan speed ouput (0-10VDC).
 - g. "Configured" = User sets digital and analog outputs to configured values.
 - h.Press Save.
 - NOTE: See next step for Fan Configuration

20.Press Fan Config.

HPL1 Settings	11:23	Paste	PREV	номе	
Prev 1		Гор			
Fan Con	fig		М	ore	
HPL1 Fan Config	11:28	Save	PREV	номе	
Fan Dehumidification		Far	n 1 💌		
Motor Speed Dehum		33.00 %			
Fan Cooling		Fan 1 🔹			
Motor Speed Cooling		0.00 %			
Fan Heating		Fan 1 💌			
Motor Speed Heating		0.00 %			
Fan Max		Far	n 1 💌		
Motor Speed Max		0.00 %			
Power Sc		100	00Watt		
Next 8	3		В	ottom	

21.The *Fan Config* menu opens.

3-Speed Fan, select:

- a. **Fan Dehumidification** speed: Fan Speed 1,2 or 3. (if using modulated fan see below.)
- b. **Motor Speed Cooling**: "Not used" or Fan Speed 1,2 or 3.
- c. **Motor Speed Heating**: "Not used" or Fan Speed 1,2 or 3.
- d. Fan Max (IAQ Event): "Not used" or Fan Speed 1,2 or 3.
- e.Press Save.

OR

Modulated Fan, select:

- a. Motor Speed Dehumid in % of fan speed.
- b. Motor Speed Cooling in % of fan speed.
- c. Motor Speed Heating in % of fan speed.
- d. Motor Speed Max (IAQ Event) in % of fan speed.
- e.Press Save.

Adding Demand Controlled Ventilation (CO2)

Controlled: 0-10VDC Modulated or up to 3-speed fan based on space or return duct CO2

Added Sensors Required: Duct Mount (Taco Part #ACC-DS-CO2) or Wall Mount (Taco Part #ACC-RS-CO2) CO2 Sensor

Existing Sensors Required: Room Temp (temp only), Supply Air Temp, Fan Proof, Filter Status

Setup Instructions

1. Press Controllers from main screen

LCI2	14:57	PREV	HOME
Controllers	LZones	Remote LCIs	Alarms (None
Schedules	Groups	Holdays	Utilte
Data Logs	Trends	Log Out	

- 2. Select required HPL1 from controller list and press appropriate controller.
- 3. Press All Settings.
- 4. Press IAQ Mode.

HPL1 Settings	11:23	Р	aste	PREV	HOME	
Prev 1	Тор					
Fan Con	N	lore				
Supply Wate	More					
Inj Settings				More		
Dehumid	More					
IAQ Mo	E	vigital				
HPL1 IAQ Mode	11:29		Save	PREV	HOME	

IAQ Mode



5. The IAQ Mode menu opens.

a. Select IAQ sensor input mode:

- "Digital" = Open/close switch sensor
- "Analog" = 0-10VDC Sensor (shown)

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b.Press Save.
```

6. Press IAQ Settings.

HPL1 Settings	11:23	Р	aste	PREV	номе	
Prev 1	Тор					
Fan Con	Ν	lore				
Supply Wate	er Setpt			Ν	1ore	
Inj Settir	Ν	lore				
Dehumid	More					
IAQ Mo	de			Digital		
IAQ Setti	ngs			More		
HPL1 IAQ Settings	11	:29	Save	PREV	HOME	
IAQ Delay Time 5			Min			
Temp Reset Limit	°F					
Deadband	ppm					
INCAL C	,			U	ottom	

- 7. The IAQ Settings menu opens.
 - a. Select **IAQ Delay Time** before response to IAQ demand.
 - b. Select **Temp Reset Limit** to allow +- deviation from space temperature setpoint in order to satisfy IAQ demand.
 - c. Set Deadband in PPM.
 - d.Press Save.
- 8. Press IAQ Sensor.

HPL1 Settings	11:23	Paste	PREV	номе
Prev 1		Тор		
Ean Cor	ofic		N	lore
HPL1 IAQ Sensor	11:	30 Save	PREV	HOME
Min	0	ppm		
Max	2000	ppm		
Setpoint	1200	ppm		
Offset	0	ppm		
IAQ Ser	isor		N	lore
Runtime I	Limits		N	lore
BTU Settings			More	
Power Scale			1000Watt	
Next	8		В	ottom

- 9. The IAQ Sensor menu opens.
 - a. Select Min PPM.
 - b.Select Max PPM.
 - c. Select **Setpoint** PPM.
 - d. Select Offset (calibration) PPM.
 - e.Press Save.

Adding Dehumidification Control (HPL1)

Controlled: Up to 2 stage heat pump, dehumidification output and reheat output.

Added Sensors Required: Wall Mount Temp/Humidity (Taco Part #TS302-1 or TS304-1) Sensor

Existing Sensors Required: Room Temp (if Temp Only), Supply Air Temp, Fan Proof, Filter Status

Setup Instructions

- 1. Press **Controllers** from main screen.
- 2.Select required HPL1 from controller list and press appropriate controller.
- 3. Press All Settings.
- 4. Press Next 18.
- 5. Press Dehumid Set.



- 6. The Dehumid Set menu opens.
 - a. Select Type of Dehumidification
 - "Occupied" Only active in occupied periods.
 - "Always Enabled"
 - b. Select Humidity Setpoint in RH%.
 - c. Select **Shutoff Offset** in degrees F. Shutoff offset sets the degrees of overcooling allowed before dehumidification is turned off.

d.Select Mode.

	Outputs						
Mode	RV	S1	S2	Fan	DEH	RH	LOFIo
External	On/Off to Heat/Cool Demand			On/Off to Ventila- tion Demand	On		On/Off to Heat/Cool Demand
Heat Pumps	On/Off	Off*	Off*	Off*	On	Zone Pump: On	On
Internal	On/Off	On	Off	On	On	Reheat: On/Off	On

* In Heat Pumps Mode, S1 and Fan are on when cooling is also required. S2 is on when the second stage of cooling is configured and

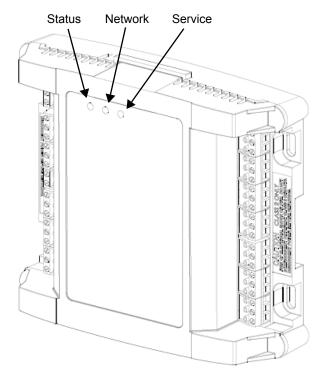
e.Press Save.

Troubleshooting Diagnostic LEDs

The controller has 3 LED indicators. These indicators can aid in troubleshooting equipment operation problems. The following table lists the functions of the controller's LEDs in the order they appear from left to right on the unit.

LED	Indication
Status	 Solid green when running and configured by an LCI (networking) Flashing green when running and NOT configured by an LCI (stand-alone) Solid red when a fault condition exists (control shut down) Blinking Red - the controller has a device failure Solid Amber - The controller has not received a LCI ping message in over 10 minutes and is part of a network.
Network	 Yellow while the controller is transmitting data onto the FTT-10A network Green when there is network activity Off when there is no network activity
Service	- Illuminated when the service pin is depressed or when a controller gets configured by the LCI.

Figure 2: HPL1 Controller LEDs



Troubleshooting Tips

This section provides remedies for common problems.

Problem	Solution
Controller is not running and Status LED is not illuminated.	No power to controller. Verify the voltage on the controller's power connector (24 VAC).
How do I reset the controller?	The controller can be reset by the LCI, or you can cycle power to the controller. Refer to the LCI documentation for more infor- mation on resetting the controller using the LCI.
The RWT or SWT reading is out of range, at minimum, or maximum.	The input is either shorted or open.
The compressor stages fail to activate.	Is the ASM/CSM Unit Enable signal On? The controller does not operate the compressor without the Unit Enable signal.
The flow sensor is not reading values.	Has the proper sensor been selected in the "All Settings" sec- tion? Is the cable from the VFTS pluggd into the BTUPS? Are the FM and WT wires connected to the proper inputs? Are the DIP switches for the FM inputs set for 10V? Is 24VAC power connected to the BTUPS? (Its LED should be on.) Is the VFTS properly connected to a pipe ground?

Getting Help

Components within an iWorx® controller, sensor, or power supply cannot be field repaired. If there is a problem with a unit, follow the steps below before contacting your local TES representative or TES technical service.

- 1. Make sure controllers, sensors, and power supplies are connected and communicating.
- 2. Record precise hardware setup indicating the following:

Version numbers of application software.

Device and/or firmware version number.

A complete description of difficulties encountered.

Applicable Documentation

Description	Audience	Purpose	
<i>iWorx</i> ® <i>HPL1 Application</i> <i>Guide</i> , Document No. 505- 040-2	 Application Engineers Wholesalers Contractors Start-up Technicians End user 	Provides instructions for setting up and using the iWorx® HPL1.	
<i>iWorx</i> ® <i>LCI Application Guide</i> , Document No. 505-002 <i>iWorx</i> ® <i>LCI3 Application</i> <i>Guide</i> , Document No. 505-050	 Application Engineers Installers Service Personnel Start-up Technicians End user 	Provides instructions for setting up and using the iWorx® Local Control Interface.	
http://www.iWorxWizard.com	 Application Engineers Wholesalers Contractors 	An on-line configuration and submittal package generator based on user input. Automatically generates bill of materials, sequence of operations, flow diagrams, wiring diagrams, points and specifications.	
Additional Documentation	<i>LonWorks FTT-10A Free Topology Transceiver User's Guide,</i> published by Echelon Corporation. It provides specifications and user instructions for the FTT-10A Free Topology Transceiver. See also: www.echelon.com/support/documentation/manuals/transceivers.		

Representations and Warranties

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Notes:

LIMITED WARRANTY STATEMENT

Taco Electronic Solutions, Inc. (TES) will repair or replace without charge (at the company's option) any product or part which is proven defective under normal use within one (1) year from the date of start-up or one (1) year and six (6) months from date of shipment (whichever occurs first).

In order to obtain service under this warranty, it is the responsibility of the purchaser to promptly notify the local TES stocking distributor or TES in writing and promptly deliver the subject product or part, delivery prepaid, to the stocking distributor. For assistance on warranty returns, the purchaser may either contact the local TES stocking distributor or TES. If the subject product or part contains no defect as covered in this warranty, the purchaser will be billed for parts and labor charges in effect at time of factory examination and repair.

Any TES product or part not installed or operated in conformity with TES instructions or which has been subject to accident, disaster, neglect, misuse, misapplication, inadequate operating environment, repair, attempted repair, modification or alteration, or other abuse, will not be covered by this warranty. TES products are not intended for use to support fire suppression systems, life support systems, critical care applications, commercial aviation, nuclear facilities or any other applications where product failure could lead to injury to person, loss of life, or catastrophic property damage and should not be sold for such purposes.

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